# Wire Terminal Pull Tester Model WT3-201

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The WT3-201 is designed to measure the pull-off force of wire and tube terminations. An ergonomic lever allows for easy application of up to 200 lbF (1,000 N) of force. Adjustable terminal fixture contains multiple slots for diameters up to AWG 3 (0.25 in [6.3 mm]). The tester accommodates most insulation types. Samples can be sent to Mark-10 for evaluation prior to purchase.

A large, backlit graphic LCD displays easy-to-read values, including real-time force, peak force, programmable pass/fail limits, units of measurement, and more. Data can be transferred to a PC or other data collector via USB, RS-232, Mitutoyo (Digimatic), or analog outputs. An analog load bar is shown on the display for graphical representation of applied force.

On-board data storage for up to 1,000 readings is included, as are statistical calculations and output to a PC. Unique automatic output / data storage / zeroing upon sample break helps automate testing processes.

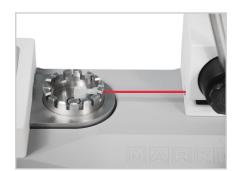
An optional ring terminal fixture may be used to secure ring terminations, and an optional carrying case makes transportation simple and safe.

The WT3-201 includes MESUR® Lite data acquisition software. MESUR® Lite tabulates continuous or single point data. Data stored in the tester's memory can also be downloaded in bulk. One-click export to Excel allows for further data manipulation.

#### **Features**

- Measures real-time and peak forces
- Ergonomic lever operation produces 200 lbF (1,000 N)
- Terminal fixture suits wires up to Ø0.25 in [6.3 mm]
- USB, RS-232, Mitutoyo (Digimatic), and analog outputs
- Automatic output / data storage / zeroing upon sample break helps automate testing processes
- 1,000-point data memory with statistics and outputs

- Password protection prevents unauthorized changes
- Programmable set point indicators and outputs for pass / fail determination
- High-speed 7,000 Hz sampling rate accurately captures peak force values
- Configurable audio alarms and key tones
- Mounting holes for bench mounting



Adjustable wire terminal fixture accommodates wire diameter sizes up to 0.25 in (6.3 mm)

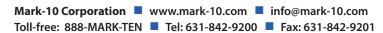


Ergonomic lever easily applies force and releases the sample.



Unique knurled cam design effectively secures and pulls the loose end of the sample.







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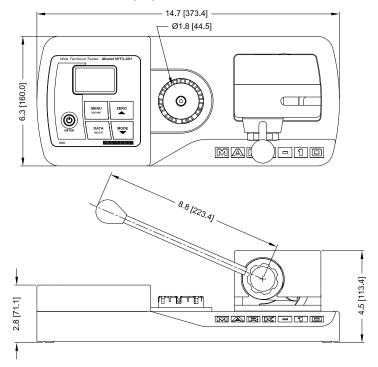
#### Controls & Indicators



## Specifications

Force Capacity:	200 x 0.1 lbF, 3200 x 2 ozF, 100 x 0.05 kgF, 1,000 x 0.5 N, 1 x 0.0005 kN	
Accuracy:	$\pm 0.2\%$ of full scale	
Wire diameter range:	AWG30 - AWG 3 [0.01 - 0.25 in (0.3 - 6.3 mm)]	
Minimum sample length:	6.5 in [165 mm], excluding termination	
Max. elongation:	1.15 in [29.2 mm]	
Power:	AC adapter: 100-240VAC, 50-60 Hz, 0.3 A Battery: Rechargeable 8.4V NiMH Low battery indicator appears when battery level is low, and gauge powers off automatically when power reaches critical stage.	
Sampling Rate:	7,000 Hz	
Outputs:	USB / RS-232: Configurable up to 115,200 baud. Mitutoyo: Serial BCD suitable for all Mitutoyo SPC-compatible devices. Analog: $\pm 1$ VDC, $\pm 0.25\%$ of full scale at capacity.	
Safe overload:	150% of full scale (display shows "OVER" at 110% and above)	
Weight:	16.1 lb [7.3 kg]	
Environmental requirements:	40 - 100°F, max. 96% humidity, non-condensating	
Warranty:	3 years (see individual statement for further details)	

#### Dimensions in [mm]







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## **Optional Items**



WT3002 Ring terminal fixture

Secures ring terminations. Pin diameter sizes from 1/8 to 3/8 in [3.2 to 9.5 mm].



WT3003 Machinable blank terminal fixture

For unique sample shapes and sizes.



WT3004 Carrying case

Provides storage space for the WT3-201 tester, optional ring terminal fixture, AC adapter, USB cable, and accessories.



CERT
Calibration certificate w/data

Includes 10 data points (short form certificate without data is included).



#### In The Box

The WT3-201 Wire Crimp Pull Tester is shipped as shown at right and includes the following accessories:

- (1) Removable lever
- (1) USB cable
- (1) Battery
- (1) AC adapter
- (1) Certificate of calibration without data (data is optional)



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#### < AC1049 Calibration fixture

Complete set of brackets and hardware for calibration of a WT3-201, WT3-201M, or WT3-200 tester. Weights not available from Mark-10.

## Ordering Information

Model	Description
WT3-201	Wire terminal tester, 110V
WT3002	Ring terminal fixture
WT3003	Machinable blank terminal fixture
WT3004	Carrying case
AC1049	Calibration kit
CERT	Certificate of calibration with data

Includes a 110V AC adapter. Add suffix 'E' for euro plug (220V), 'U' for UK plug (220V) or 'A' for Australian plug (220V). Ex: WT3-201E



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The WT3-201M motorized wire crimp pull tester is designed to measure pull-off forces of up to 200 lbF [1 kN] for wire and tube terminations. The tester conforms to numerous UL, ISO, ASTM, SAE, MIL, and other requirements for destructive testing. Non-destructive testing is also possible, such as pulling to a load or maintaining a load for a specified period of time, as per the requirements of UL 486A/B. Programmable pass/fail limits with red and green indicators and audio alerts help identify non-conforming samples.

The tester accommodates most insulation types and wire sizes up to AWG 3 (0.25 in [6.3 mm] OD). Samples can be sent to Mark-10 for evaluation prior to purchase. Auto-start automatically begins the test when the wire sample has been loaded. When the sample breaks, the tester can auto-reverse, output the peak force, store the peak force, and zero the display automatically, thereby increasing testing throughput. Further testing efficiency is achieved via the available Profiles function, through which multiple test setups may be saved and recalled as required.

On-board data storage and statistical calculations is provided for up to 2,000 readings, with available date and time stamp for each saved data point. Data can be transferred to a PC or other data collector via USB, RS-232, Mitutoyo (Digimatic), or analog outputs.

The WT3-201M includes MESUR® Lite data acquisition software. MESUR® Lite tabulates continuous or single point data. One-click export to Excel allows for further data manipulation.

#### **Features**

- Measures real-time and peak force values
- Selectable test speed, w/high speed approach and reverse
- Auto-start upon sample insertion
- Auto-reverse at sample break or load
- USB, RS-232, Mitutoyo (Digimatic), and analog outputs
- Automatic reverse / output / data storage / zeroing upon sample break helps automate testing processes
- 2,000-point data memory with statistics, output, and date and time stamp (date and time stamp is optional)

- Password protection prevents unauthorized changes
- Pass / fail indicators, audio alerts, and outputs
- Save and recall up to 500 profiles for various test requirements (optional function)
- Pull to a specified load or maintain load for a specified period of time, as per UL 486A/B (optional functions)
- Date / time stamp for all saved data (optional function)







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#### **Key Features**



The tester automatically starts when the sample is loaded, and returns to home when the sample breaks. Adjustable terminal fixture accommodates wire diameters up to 0.25 in (6.3 mm)

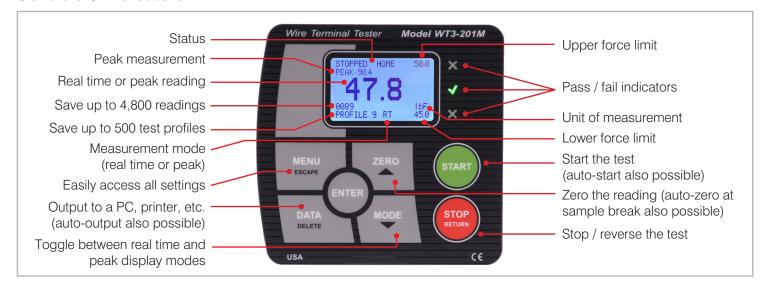


As the test begins, serrated cams engage the sample. A pinch guard (red tab shown above) automatically rotates into position, for added safety.



Save and recall multiple profiles, for quick and accurate switchover to different test methods.

#### Controls & Indicators







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#### **Optional Functions**

Any of these optional functions may be purchased at time of order or may be enabled in the field at a later date though a simple activation process. A complete options package is also available, including all of the listed features at a discounted price. The tester is shipped in Demo Mode, during which time all available functions are enabled for 160 hours of operation.

Feature	Part No.	Description
Profiles	WF010	Save and recall sets of test parameters, such as speed, pass/fail limits, unit of measurement, etc. Maximum of 500 profiles may be stored.
Pull to load	WF011	The tester will stop when the specified load has been reached.
Load holding	WF012	The tester will stop and maintain a specified load for a specified period of time.
Date and time stamp	WF013	A date and time stamp is applied to each saved data point.
Complete options package	WFCOMP	Includes all Controller Features listed above.

## **Optional Accessories**



WT3004-1 **Carrying case** 

Provides storage space for the WT3-201M tester, optional ring terminal fixture, power cord, without data is included). USB cable, and accessories.



**CERT** Calibration certificate with data

Includes 10 data points (short form certificate



WT3002 Ring terminal fixture

Secures ring terminations. Pin diameters from 1/8 to 3/8 in [3.2 to 9.5 mm].



Machinable blank terminal fixture

For unique sample shapes and sizes.



#### AC1049 **Calibration fixture**

Complete set of brackets and hardware for calibration of Mark-10 motorized and manual wire crimp pull testers. Weights and hanger not available from Mark-10.



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# **Data Sheet**

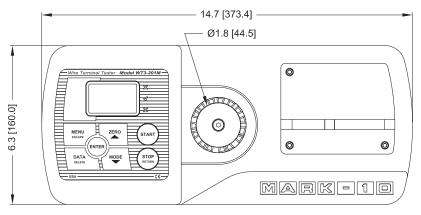
# Wire Crimp Pull Tester Model WT3-201M

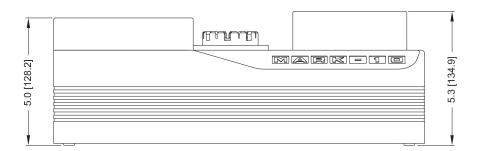
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#### Specifications

Force Capacity:	200 x 0.1 lbF   3200 x 2 ozF   100 x 0.05 kgF   1,000 x 0.5 N   1 x 0.0005 kN
Accuracy:	±0.2% of full scale
Wire dia. range:	AWG30 - AWG 3 [0.01 - 0.25 in (0.3 - 6.3 mm)]
Sample length range:	Minimum 6.5 in [165 mm], excluding termination
Max. elongation:	1.7 in [43 mm]
Speed range:	Test speed: 0.4 - 12.0 in/min [10 - 300 mm/min] Approach/reverse speed: 13.0 - 96.0 in/min [325 - 2,400 mm/min]
Speed setting accuracy:	±0.2%
Speed variation with load:	±0% [Stepper motor driven]
Power:	AC adapter: 100-240VAC, 50-60 Hz, 0.3 A Battery: Rechargeable 8.4V NiMH Low battery indicator appears when battery level is low, and gauge powers off automatically when power reaches critical stage.
Sampling Rate:	7,000 Hz
Outputs:	USB / RS-232: Configurable up to 115,200 baud.  Mitutoyo: Serial BCD suitable for all Mitutoyo SPC-compatible devices.  Analog: ±1 VDC at capacity, ±0.25% of full scale.  General purpose: Three open drain outputs, one input.  Set points: Three open drain lines.
Safe overload:	150% of full scale (display shows "OVER" at 110% and above)
Weight:	26.5 lb [12.0 kg]
Environmental requirements:	40 - 100°F, max. 96% humidity, non-condensating
Warranty:	3 years (see individual statement for further details)

## Dimensions in [mm]









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#### In The Box

The WT3-201M Wire Crimp Pull Tester is shipped as shown at right and includes the following accessories:

- (1) USB cable
- (1) Power cord
- (1) Certificate of calibration without data (data is optional)



## **Ordering Information**

Hardware			
WT3-201M	Motorized wire crimp pull tester		
WT3002	Ring terminal fixture		
WT3003	Machinable blank terminal fixture		
WT3004-1	Carrying case		
AC1049	Calibration kit		
Controller Options			
WF010	Profiles		
WF011	Pull to load limit		
WF012	Load holding		
WF013	Date and time stamp		
WFCOMP	Complete options package for WT3-201M		

The tester contains a universal power supply (100 - 240V) and includes a power cord with US plug. Add suffix 'E' for Euro plug, 'U' for UK plug, or 'A' for Australian plug. Ex: WT3-201ME





